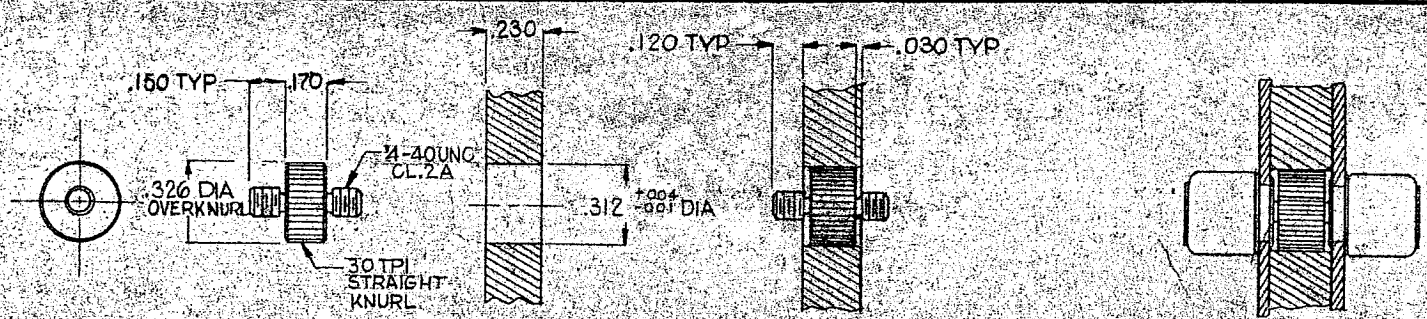
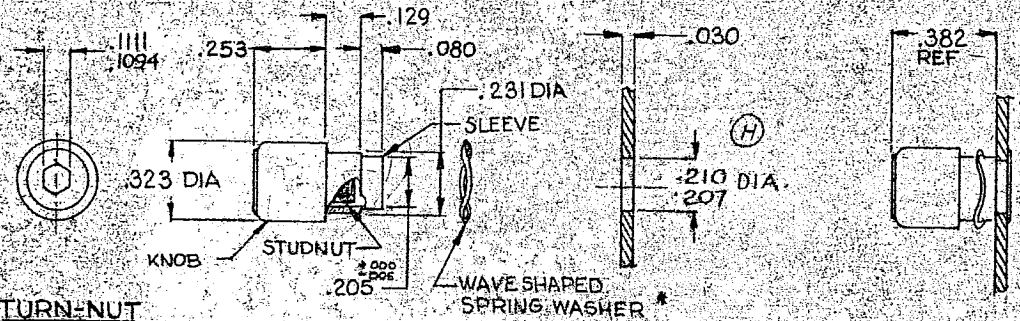


STUD

P/N: DKS6000-4-1

BEFORE MOUNTING

AFTER MOUNTING



TURN-NUT

P/N: DTV7800-4-A-1

BEFORE MOUNTING

AFTER MOUNTING

INSTALLATION TOOLS

FOR STUD

NSD7600-4

TOOL SIZE

FOR TURN-NUT

NTD7600-4

TOOL SIZE

MATERIAL:
STUD: 300 SERIES CRES PER MIL-S-7720
TURN-NUT:
STUDNUT-300 SERIES CRES PER ASTM-A-493-63
SLEEVE & KNOB: 6061 ALUMINUM PER QQ-A-225/8
SPRING: 302 CRES PER QQ-W-423
WASHER: CARBON STEEL 1095 PER MIL-S-7947.

* P/N FOR ORDERING WAVE WASHER: 7-208-XX (DEUTSCH)

MANUFACTURERS PART NO A367-117 (SEASTROM)

FINISH:
STUD: PASSIVATED PER QQ-P-35 PAR. 5.4.1

STUDNUT: PASSIVATED PER QQ-P-35 PAR. 5.4.1
SLEEVE & KNOB: ANODIZED PER MIL-A-8625A TYPE I, CLASS I
SPRING: PASSIVATED PER QQ-P-35 PAR. 5.4.1
WASHER: CAD PLATED PER QQ-P-416 TYPE II CL.2 OLIVE DRAB COLOR

HUGHES 965821

NO.	CHANGE	BY	DATE
J	EO#2855	MD	12-13-83
H	HOLE DIA WAS .1.62 NOW .1.64	MD	4-1-71
G	COLOR ADDED TO WASHER FINISH	AVG	3-19-71
F	MANUF P/NS ADDED MIL-S-7947 WAS DELETED	AVG	3-24-71
E	MATERIAL SPEC ADDED TO PLATE	AVG	3-15-71
D	NOTE ADDED FOR WAVE WASHER	AVG	3-1-71
C	REDRAWN	JVM AVG	2-24-71

1. DE-BURR ALL SHARP EDGES

TOLERANCES UNLESS OTHERWISE SPECIFIED: FRACTIONS ± .015 DECIMALS ± .010 ANGLES ± 1°

MATERIAL NOTED — SPEC NOTED

MATERIAL — SPEC

MATERIAL — SPEC

FINISH — SPEC

FED MFG NO 08524

DEUTSCH FASTENER CORPORATION
7001 E. IMPERIAL HWY. • LOS ANGELES, CALIF. 90045

DRAWN JW MOLINA
CHECKED TOM VAN SMAALEN
APPROVED

DATE 2-23-71 SCALE

STUD & TURN-NUT
DKS6000 & DTV7800

S-992

FORM 1551 (REV. 1)