



PART NUMBER CALLOUT

D () 747-()

MODEL

SERIES

SIZE CODE	ØA +.003 -.001	ØB ±.010
4	.185	.309
6	.209	.333
8	.223	.385
10	.257	.415
12	.323	.495
14	.380	.552

FINISH CODE	FINISH
NONE	PASSIVATION
B	BLACK OXIDE
P	CADMIUM PLATE (CLEAR)
BP	CADMIUM PLATE (BLACK)

MATERIAL

ALL COMPONENTS:
301 CRES 1/2 HARD TO FULL HARD CORROSION
RESISTANT PER MIL-S-5059, AMS 5519, AMS 5901,
AND/OR ASTM A 666

FINISH

- D747 - () -PASSIVATE PER AMS2700
- DB747 - () -BLACK OXIDE PER MIL-DTL-13924,
CLASS 4
- DP747 - () -CAD PLATE PER AMS QQ-P-416,
TYPE I, CLASS 2
- DBP747 - () - CAD PLATE PER AMS QQ-P-416,
TYPE II, CLASS 3. COLOR BLACK

KEY

G	PER DCN 13128, CORRECTED PART NUMBER DELINEATIONS, CHANGED MATERIAL TO FINISH IN TABLE		TOLERANCE UNLESS OTHERWISE NOTED: X = ±.05 XX = ±.02 XXX = ±.015 ANGLES ±0.5° DIMENSIONS IN INCHES	DRAWN BY	J. SCHLOBOHM
	FLAT WASHER, FLOATING APPLICATION			CHECKED BY	SIGNATURE ON FILE
				D747 S-1972	
ISSUED	8/9/2004				
REVISED	6/12/2015				
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